Mobile System Development: Amputation by Antenna (Almost)...

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Agenda

- Introduction
- Mobile Ground Systems
 - Program Overview, Key Requirements
 - Case Study
 - Antenna Crush Zone



Key: If anything can go wrong, it will.



Acquisition Processes

- Getting more "bang for the buck" -

Acquisition Reform

- Competitive/parallel procurements
- Abbreviated Statements of Work
- Limitations on Standards
- Contractor as Systems Engineer
- Cost as an Independent Variable (CAIV)



<u>Key:</u> There is never time to do it right, but always time to do it over.

<u>Key:</u> Cheaper, better, faster = rework, rework, rework

<u>Key</u>: Cheaper, better, faster = choose any 2 of the 3



Acquisition Reform: Challenges for Human Factors

Concerns

- HSI not adequately specified as need or contractual requirement
- Government oversight changed to "insight"
- Contractor has TSPR (Total System Performance Responsibility)
- "Design by discovery"
- Lack of stable review team
- Contractor has limited expertise in HSI.
- HSI success often relies on enlightened individual(s) on design team



<u>Key:</u> Technology is dominated by those who manage what they do not understand.

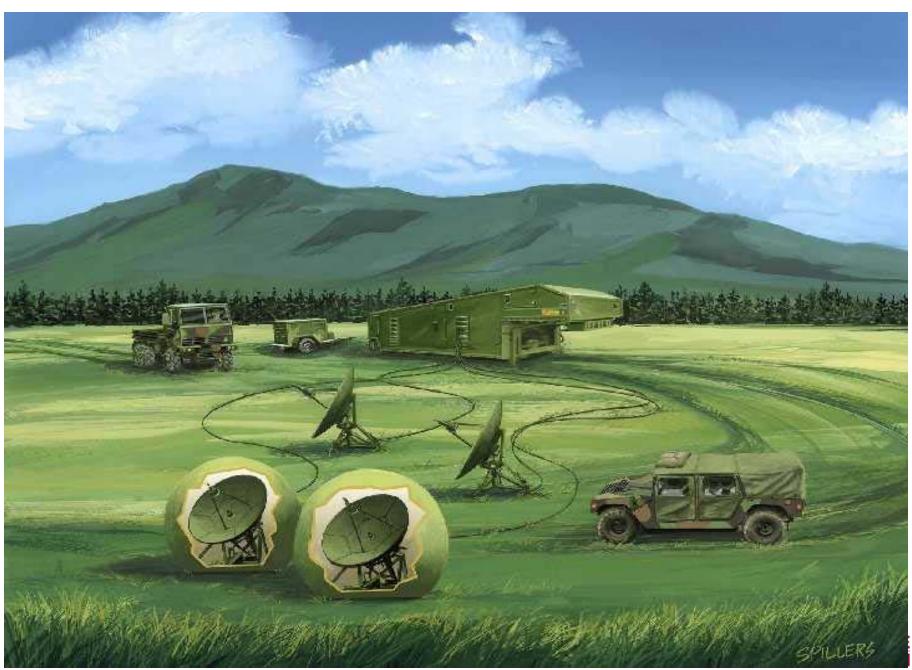
Program Overview

- System Design
 - Next generation Mobile Ground System
 - Maximize use of COTS and equipment from existing program
- Program Structure
 - Joint Product Office
 - Joint Prime Contractors
 - Multiple Key Subcontractors



<u>Key:</u> Success is defined by the customer, not by the architect/contractor

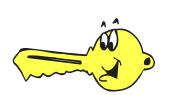




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Requirements of Interest

- Total Crew Size = 12
- No piece of equipment requires more than 3 person lift/carry (requirement became a goal)
- Specified setup/teardown timeline must be met to accomplish mission requirements
- MIL-STD-810 imposed (environmental)
- Must present no significant safety hazards



<u>Key</u>: No complex system can be optimum to all parties concerned. All parties do not have an equal vote.

<u>Key</u>: It is easier to match a system to the human that supports it, than the reverse



Human Factors Case Study

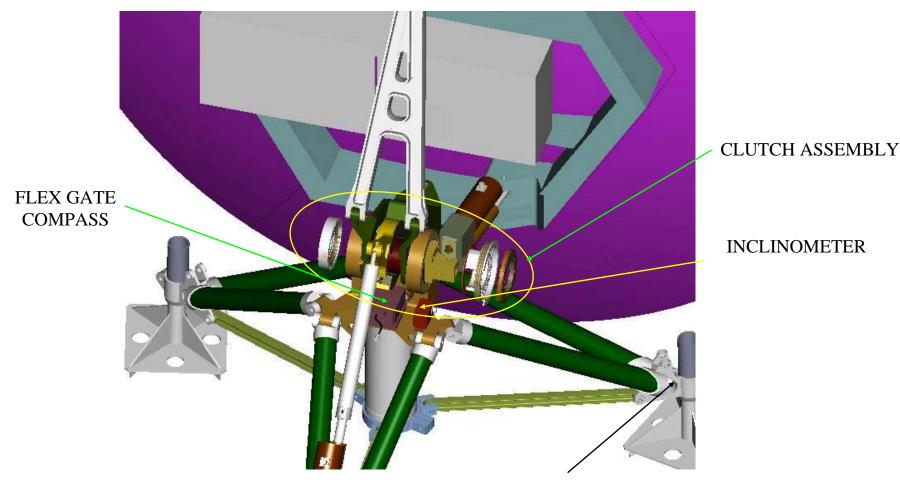
Antenna Crush Zone



<u>Key:</u> The primary function of the design engineer is to make things difficult for the manufacturer and impossible for the operators



Pedestal/Positioner Preliminary Design Major Sub-Assembly Breakdown (Con't)



LEVELING ADJUSTMENTS

Rear view of the Pedestal Positioner

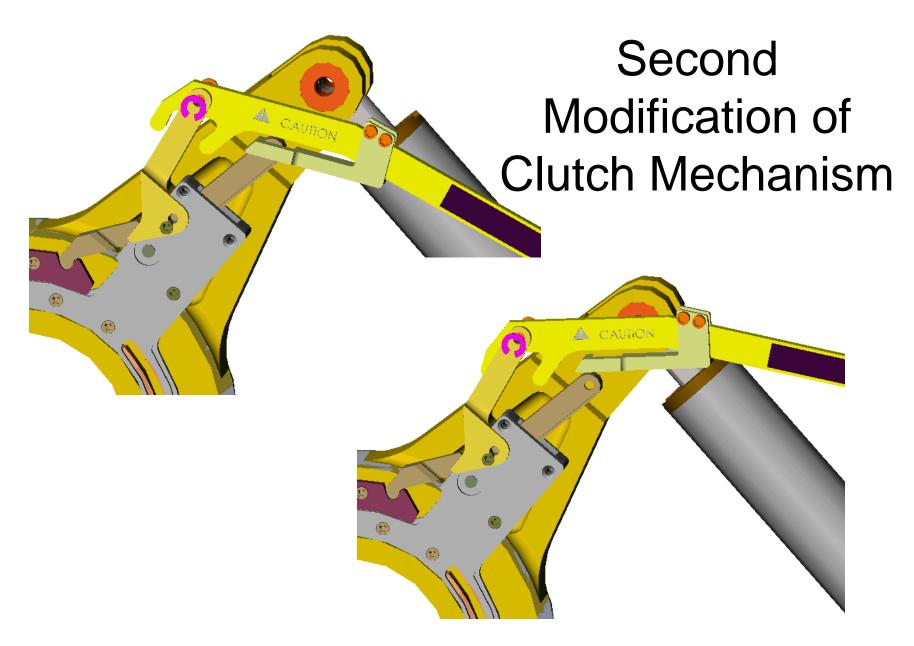




Proposed Clutch Mechanism

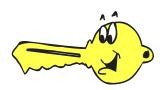








Lessons Learned - Clutch Assembly



<u>Key</u>: Experience is the hardest kind of teacher. It gives you the test first and the lesson afterward.

Key: Pause and Reflect!

<u>Key:</u> In correcting system deficiencies and failures, it is important that all the participants know not only what happened and how it happened but why as well

<u>Key:</u> If you think you have a problem, the true magnitude of the problem is probably worse

<u>Key:</u> Safety problems are often found by the "Design by Discovery" approach



Some Final Thoughts

- Design Trades are an inevitable part of the design process
- Human Factors/Safety personnel must be involved in the design process from the beginning
- The operational implications of a design decision must be taken into account
- Saving a few dollars in design by ignoring safety/human factors will often result in significantly higher lifecycle costs (training, logistics) and degradation of system performance



References

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